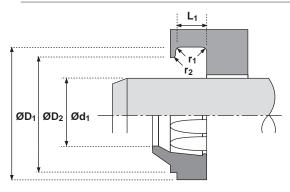
Wipers



Technical details	Metric		Inch	
Operating conditions Maximum Speed Temperature Range	4.0 m/sec -45°C +110°C		12.0 ft/sec -50°F +230°F	
Surface roughness Dynamic Sealing Face Ød ₁ Static Sealing Face ØD ₁ ØD ₂ Static Housing Faces L ₁	µmRa 0.1 <> 0.4 1.6 max 3.2 max	µmRt 4 max 10 max 16 max	µinCLA 4 <> 16 63 max 125 max	µinRMS 5 <> 18 70 max 140 max
Radii Max Fillet Rad r_1 mm Max Fillet Rad r_2 mm	0.4 0.2			
Tolerances mm	Ød ₁ f9	ØD₁ H11	ØD ₂ H11	L ₁ +0.2 -0





Design

The Hallite 834 wiper is designed to snap into a standard housing and provide reliable medium duty dirt exclusion. The proportions of the wiping lip ensure that it remains in contact with the rod surface to remove all deposits of mud and other forms of contamination except for those found in the heavy duty environment such as steel works and cement factories.

The inside diameter of the seal is provided with ribs to prevent the possibility of blow out due to pressure trapping of the main rod seal.

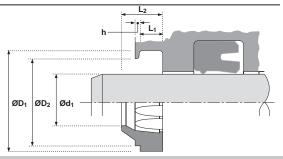
The Hallite 834 is precision moulded in Hythane® 181 for maximum wear resistance.

Features

- Snug fit provides effective sealing
- Low wear long life
- Easy installation
- Pressure relief ribs



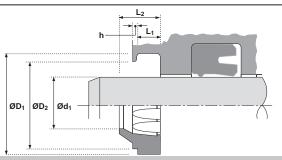
834



Ød ₁	TOL f9	ØD ₁	TOL H11	ØD ₂	TOL H11	L ₁ +0.2 - 0	L ₂	h	PART No.
18	-0.016 -0.059	26.0	+0.13 +0.00	24.0	+0.13 +0.00	4.0	7.0	1.0	4367200
20	-0.020 -0.072	28.0	+0.13 +0.00	26.0	+0.13 +0.00	4.0	7.0	1.0	4391300
22	-0.020 -0.072	30.0	+0.13 +0.00	28.0	+0.13 +0.00	4.0	7.0	1.0	4370600
25	-0.020 -0.072	33.0	+0.16 +0.00	31.0	+0.16 +0.00	4.0	7.0	1.0	4343900
26	-0.020 -0.072	34.0	+0.16 +0.00	32.0	+0.16 +0.00	4.0	7.0	1.0	4514400
28	-0.020 -0.072	36.0	+0.16 +0.00	34.0	+0.16 +0.00	4.0	7.0	1.0	4373500
30	-0.020 -0.072	38.0	+0.16 +0.00	36.0	+0.16 +0.00	4.0	7.0	1.0	4378800
32	-0.025 -0.087	40.0	+0.16 +0.00	38.0	+0.16 +0.00	4.0	7.0	1.0	4373600
35	-0.025 -0.087	43.0	+0.16 +0.00	41.0	+0.16 +0.00	4.0	7.0	1.0	4398400
36	-0.025 -0.087	44.0	+0.16 +0.00	42.0	+0.16 +0.00	4.0	7.0	1.0	4370700
37	-0.025 -0.087	45.0	+0.16 +0.00	43.0	+0.16 +0.00	4.0	7.0	1.0	4514500
38	-0.025 -0.087	46.0	+0.16 +0.00	44.0	+0.16 +0.00	4.0	7.0	1.0	4515400
40	-0.025 -0.087	48.0	+0.16 +0.00	46.0	+0.16 +0.00	4.0	7.0	1.0	4378900
45	-0.025 -0.087	53.0	+0.19 +0.00	51.0	+0.19 +0.00	4.0	7.0	1.0	4370800
46	-0.025 -0.087	54.0	+0.19 +0.00	52.0	+0.19 +0.00	4.0	7.0	1.0	4515200
48	-0.025 -0.087	56.0	+0.19 +0.00	54.0	+0.19 +0.00	4.0	7.0	1.0	4432700
50	-0.025 -0.087	58.0	+0.19 +0.00	56.0	+0.19 +0.00	4.0	7.0	1.0	4379000
55	-0.030 -0.104	63.0	+0.19 +0.00	61.0	+0.19 +0.00	4.0	7.0	1.0	4515100
56	-0.030 -0.104	64.0	+0.19 +0.00	62.0	+0.19 +0.00	4.0	7.0	1.0	4385100
60	-0.030 -0.104	68.0	+0.19 +0.00	66.0	+0.19 +0.00	4.0	7.0	1.0	4385200

Wipers metric





834

Ød ₁	TOL f9	ØD ₁	TOL H11	ØD ₂	TOL H11	L ₁ +0.2 - 0	L ₂	h	PART No.
63	-0.030 -0.104	71.0	+0.19 +0.00	69.0	+0.19 +0.00	4.0	7.0	1.0	4385300
65	-0.030 -0.104	73.0	+0.19 +0.00	71.0	+0.19 +0.00	4.0	7.0	1.0	4394200
70	-0.030 -0.104	78.0	+0.19 +0.00	76.0	+0.19 +0.00	4.0	7.0	1.0	4373700
75	-0.030 -0.104	83.0	+0.22 +0.00	81.0	+0.22 +0.00	4.0	7.0	1.0	4711900
80	-0.030 -0.104	88.0	+0.22 +0.00	86.0	+0.22 +0.00	4.0	7.0	1.0	4398500
90	-0.036 -0.123	98.0	+0.22 +0.00	96.0	+0.22 +0.00	4.0	7.0	1.0	4398600
100	-0.036 -0.123	108.0	+0.22 +0.00	106.0	+0.22 +0.00	4.0	7.0	1.0	4394300
110	-0.036 -0.123	118.0	+0.22 +0.00	116.0	+0.22 +0.00	4.0	7.0	1.0	4448200
140	-0.043 -0.143	152.0	+0.25 +0.00	149.0	+0.25 +0.00	5.5	10.0	1.0	4456100